

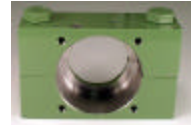


SUPERBA TVP HEAD BUILDING TIPS

1. Make sure the lower block units (EE106102 & EE106092) are completely square from the beginning. This can be done by measuring the position where the lower blocks are mounted. If the bottom roller is out of square, it will cause premature wear on the rollers, and counterbands. It will also make the stainless steel belt difficult to track.
2. The lower lamella should be installed so that the bottom roller can be turned by hand after the tightening plate is completely tightened.
3. The top lamella should be installed with the rubber edge of the lamella flush with the outer edge of the top of the head.
4. The head springs EE106106 should be measured from the bottom of the spring to the top edge to assure the pressure is the same on all four springs. The amount of pressure on the springs will be determined by the type and size of fiber being run on the Superba.
5. The EE106097 Joint (Teflon Seal) for Support Plate should be installed every time the top or bottom lamella is replaced to assure a quality seal.
6. Replacing the EE106098 and EE106099 oil seals once per year will help prevent premature failure of the 22206C3 (EE101520) Tightening Roll Bearings.
7. The EE180023 Seal Joint for Tightening Plate should be checked every time the top lamella is replaced. They should be replaced at least once per year.



EE106102 Block, Lower Unit, Left Side, Standard
 720-806-155 (TVP-5-291)



EE106092 Block, Lower Unit, Right Side, Standard
 720-806-154 (TVP-5-290)



EE106106 Spring, Large, Tightening for Head
 720-528-062 (TVP-5-31)



EE106098 Seal, 28x40x7 for Superba, Standard
 710-516-151 (TVP-5-52)



EE106099 Seal, 28x40x7 for Superba, Standard
 710-516-152



EE180023 Seal Joint for Tightening Plate
 710-516-184 (TVP-5-156)
 "Peel and Stick"



EE106097 Joint (Teflon Seal) for Support Plate
 710-516-173 (TVP-5-151)

RECENT VISITORS



Epic was pleased to welcome David Wyatt (left) and Robert Mayo (center) of **Beaulieu/ Bridgeport** for Volkmann 05 BA4 spindle rebuild training, on Tuesday, October 18th. Also pictured is Tony Lytle (right) of Epic.

SHAW THOMSON



Shaw/Thomson employees recently participated in a Superba head building class conducted by Epic.



UPCOMING TRADE SHOWS



Exintex
 Puebla– Mexico
 Expo Puebla Fair Venue
 Puebla, Puebla
 Mexico
 February 28—March 3, 2006

Welcome Benny Picklesimer



Epic is pleased to welcome Benny Picklesimer as our newest employee. Benny is working with our customers at Epic's Dalton, GA location. Be sure to stop in and say hello to Benny!

TESTIMONIALS FROM OUR CUSTOMERS...

"After the Epic technician showed us what to do on our Volkmann machine a few weeks ago, we finished our problem yarn order with no further complaints from our customer. We are thankful for Epic's assistance."

"Give Epic's spindle department a pat on the back! Our spindle use has gone down significantly since changing to Epic for spindle rebuild, and I am thrilled with the performance I am getting. Thanks for making my job a little easier!"

New Parts Now Listed on our Website

Be sure to visit the newest addition to our website, New Parts, at http://www.epicenterprises.com/new_parts.htm. You can find photos and descriptions of our newest product offerings, and by simply clicking on a image, you can submit a request for a quote on any item. Our plans are to update this information monthly.



Epic's cowpokes: Wayne and Darla Fuller (left); and Anne and Gary Standridge (right) at AFA Dinner

American Floorcovering Alliance's (AFA) 26th Annual Membership Dinner

Epic's Wayne Fuller and Gary Standridge attended the AFA's 26th Annual Membership Dinner, held October 11th at the Northwest Georgia Trade and Convention Center in Georgia.

Epic was presented with a 10 Year Member award.

The AFA promotes the floor covering industry's products and services to the world, and is a not for profit association.

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